

European Mine Rescue

-

Research Results of the I²Mine Project

Dipl.-Wirt.-Ing. **Felix Lehnen**

RWTH Aachen University,
Institute of Mining Engineering I



IMRB GERMANY 2015



■ I²Mine Project

- European Mining at Great Depths
- Challenge of Long-Lasting Entrapments

■ Excerpt of Results

- European Mine Rescue Platform
- Location and Drilling Technology Assessments
- Rescue Chamber Design

■ Outlook

- Mine Rescue Management
- Publications





Innovative Technologies and Concepts for the Intelligent Deep Mine of the Future

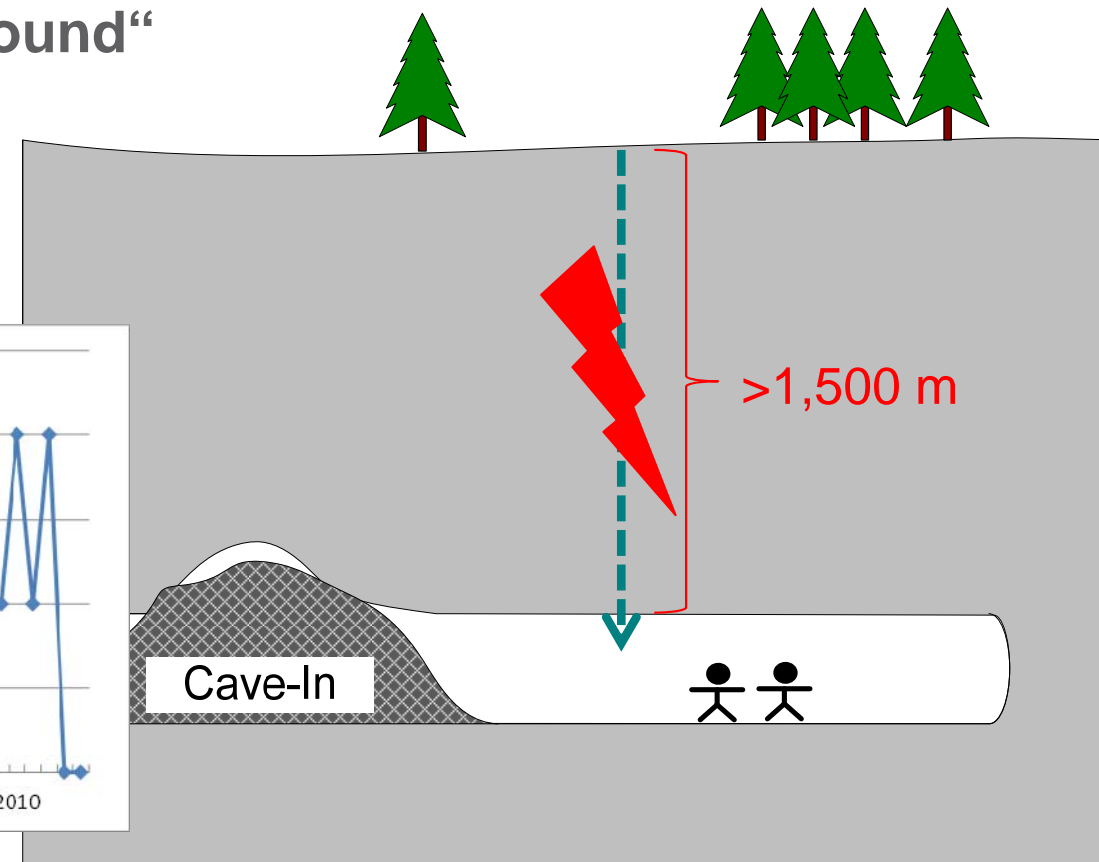
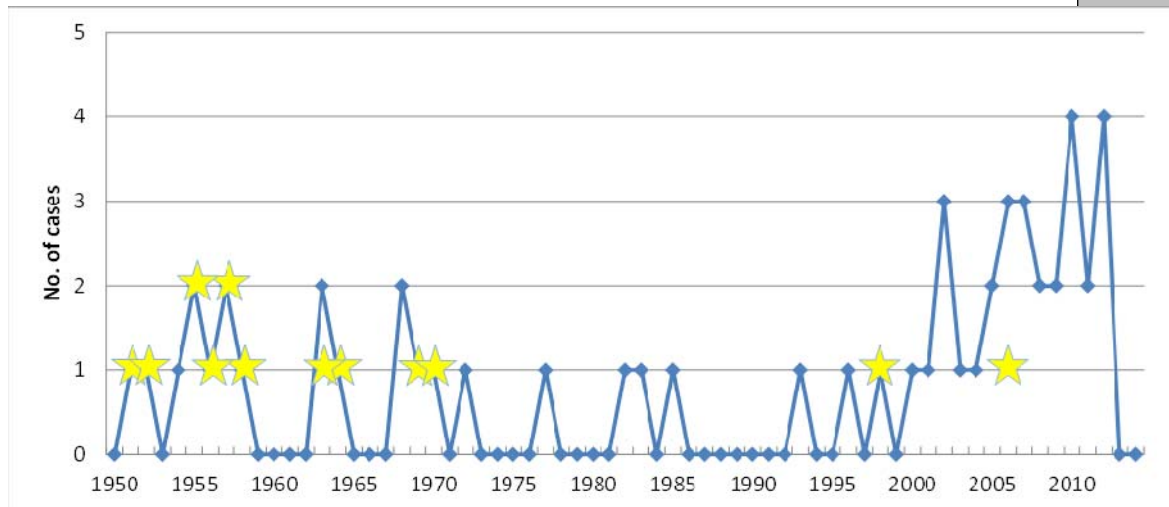


- European Mining at Great Depths
- 4 Year Project, 26 Million Euro Budget
- 27 Partners from 10 EU-Countries, e.g.:

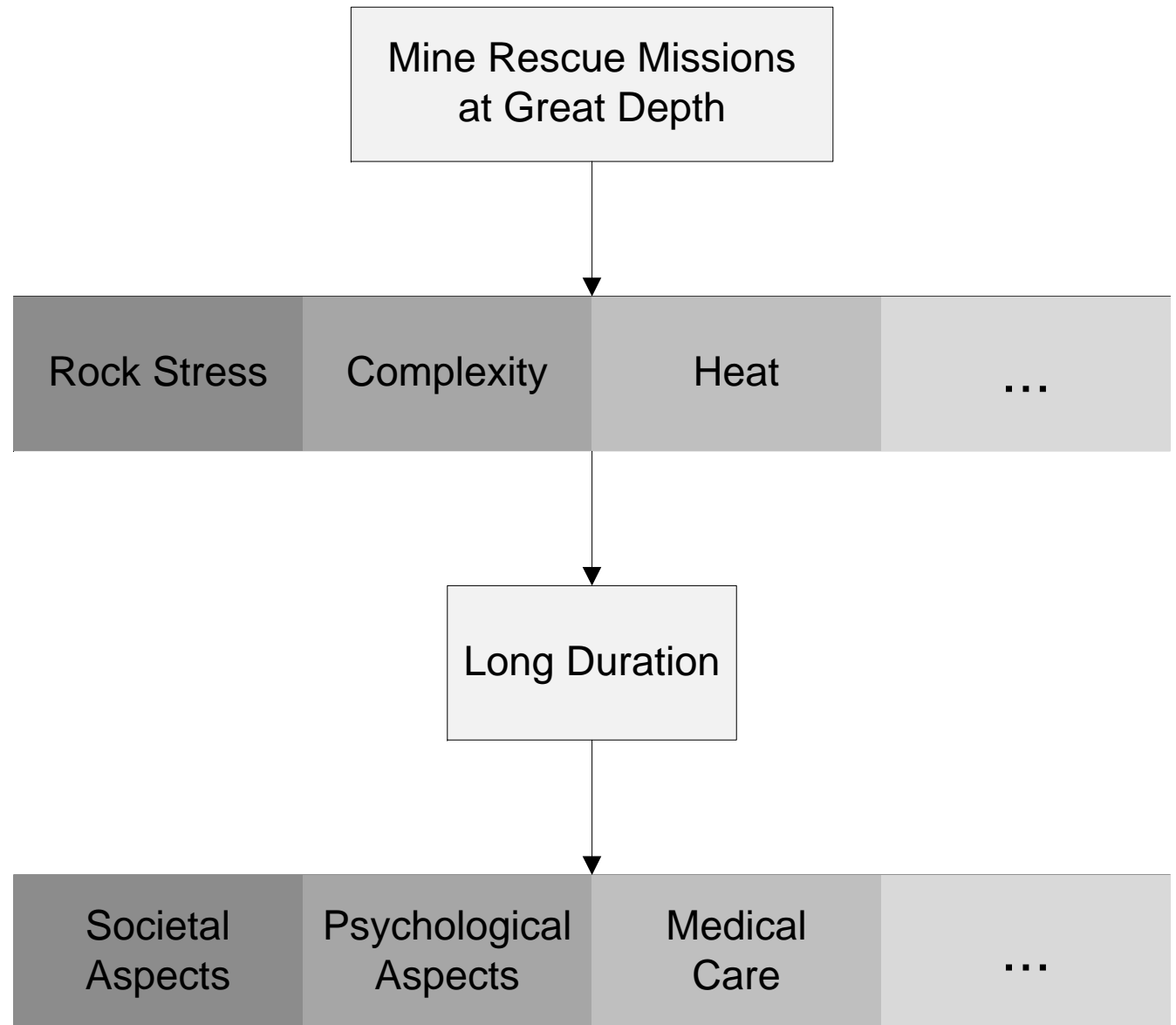


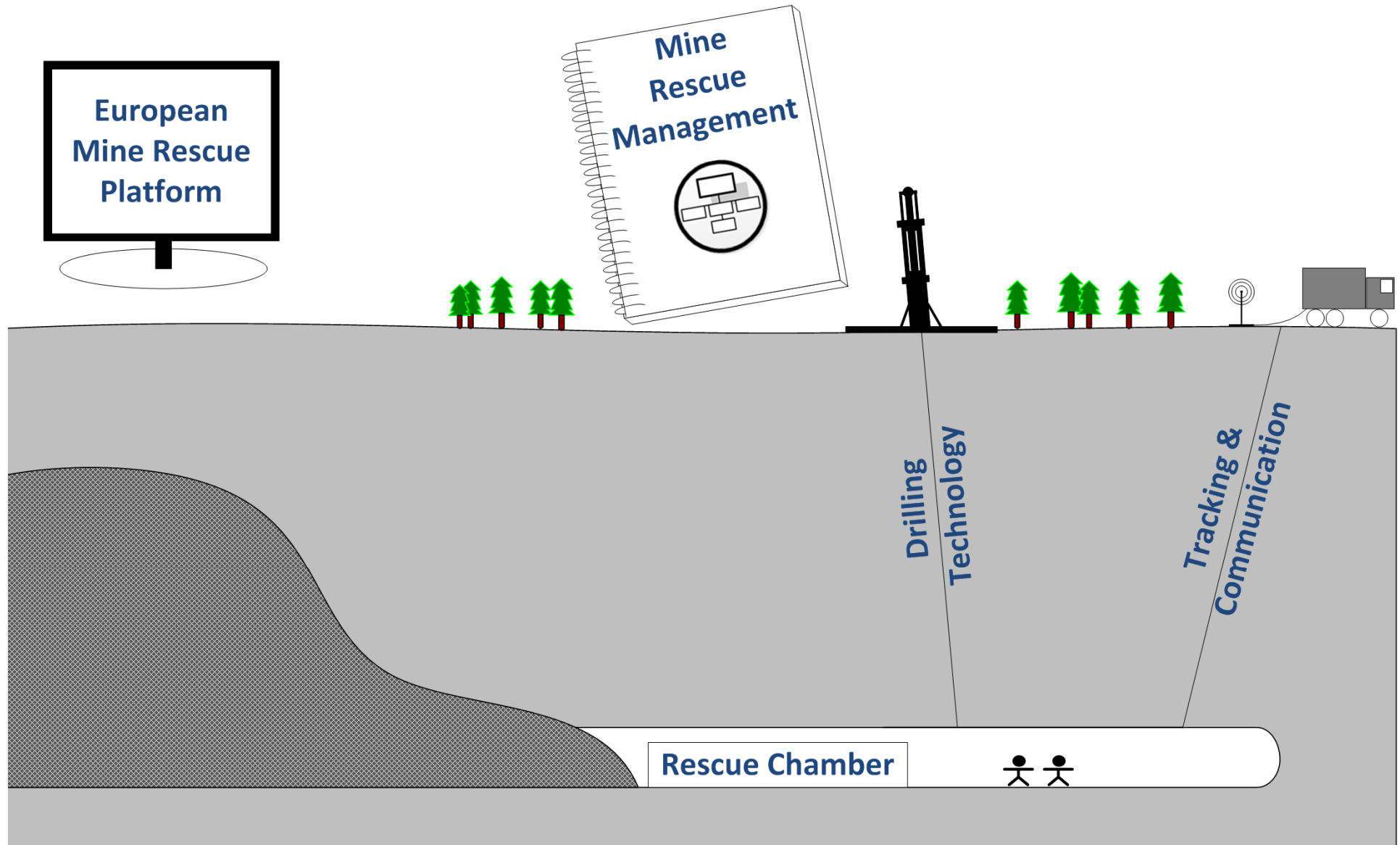
- Work Package 6: “Health and safety and environmental aspects in future deep mining”
- Task 6.6: “Deep Mine Rescue”
- Scenario: „Miners trapped underground“

→ Entrapments > 3 Days:



- Great depths can lead to long-lasting missions and further challenges for mine rescue teams.
- Long duration leads to new dimensions for mine rescue.

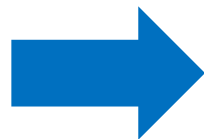




- **Private vs. Governmental Structures**
- **Company-owned Mine Rescue Teams vs. civil Fire-Fighters**
- **Bilateral Cooperation instead of international Networks**
- **European Directives vs. National Mining Laws and Standards**



Potentials



- more collaborative Approach
- European Mine Rescue Platform

■ Build-Up of a web-based European Mine Rescue Platform (EMRP)

- ➔ Database of Capacities, Experts and Equipment
- ➔ Currently on the Agenda of the EU Standing Working Party on Mine Safety, Luxemburg.
- ➔ Increase Preparedness and European Standards in H&S and Mine Rescue



	# underground mines	# central mine rescue stations	# mine rescue teams	# mine rescue personnel
	20	6	16	n/a
	6	15	12	60
	1	2	200	1000
	24	4	8	40
	4	4	1230*	6150
	36	4	n/a	n/a
	7	7	12	60
	26	4	86	43
	22	4		



■ www.minerescue.eu

Mines and mine rescue Mining enterprises User's area

Manage mines

Here you can manage the saved mine data and handle submitted changes from registered users.

All mines in database

Mine details

Mittersill Wolfram Bergbau und Hütten AG

Contact information
[Wolfram Bergbau und Hütten AG](#)
 Bergla, A-8543 St. Martin i.S.
 office@wolfram.at
 +43346570770

Last edited by
 Institut für Bergbaukunde I

Mine name	Location	Operating and owning mining company
Mittersill	Address: Oberfelben 54, 5730 Austria Latitude: 12.489079 Longitude: 47.225399 to relocated by address simply remove existent coordinates and call the map	Operator: Wolfram Bergbau und Hütten AG, Bergla, A-8543 St. Martin i.S. Owner: Wolfram Bergbau und Hütten AG, Bergla, A-8543 St. Martin i.S.
European country	Austria	

Auguste-Victoria

RAG Deutsche Steinkohle
Germany

Contact information:

RAG Deutsche Steinkohle,
 Shamrockring 1, 44626 Herne
 Phone: +49232315-2596
 E-Mail: christof.beike@rag.de

Commodities: Coal
 Mining method:
 Rescue-Service: n/a.

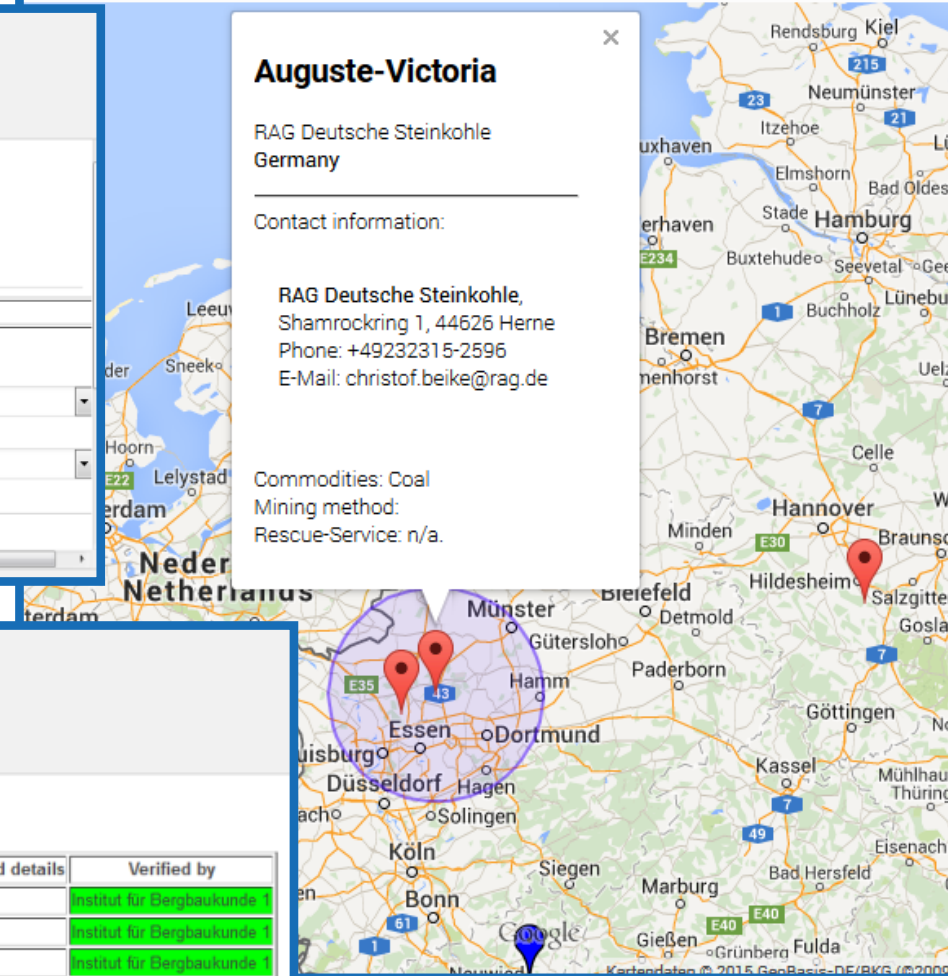
Rescue Service Management

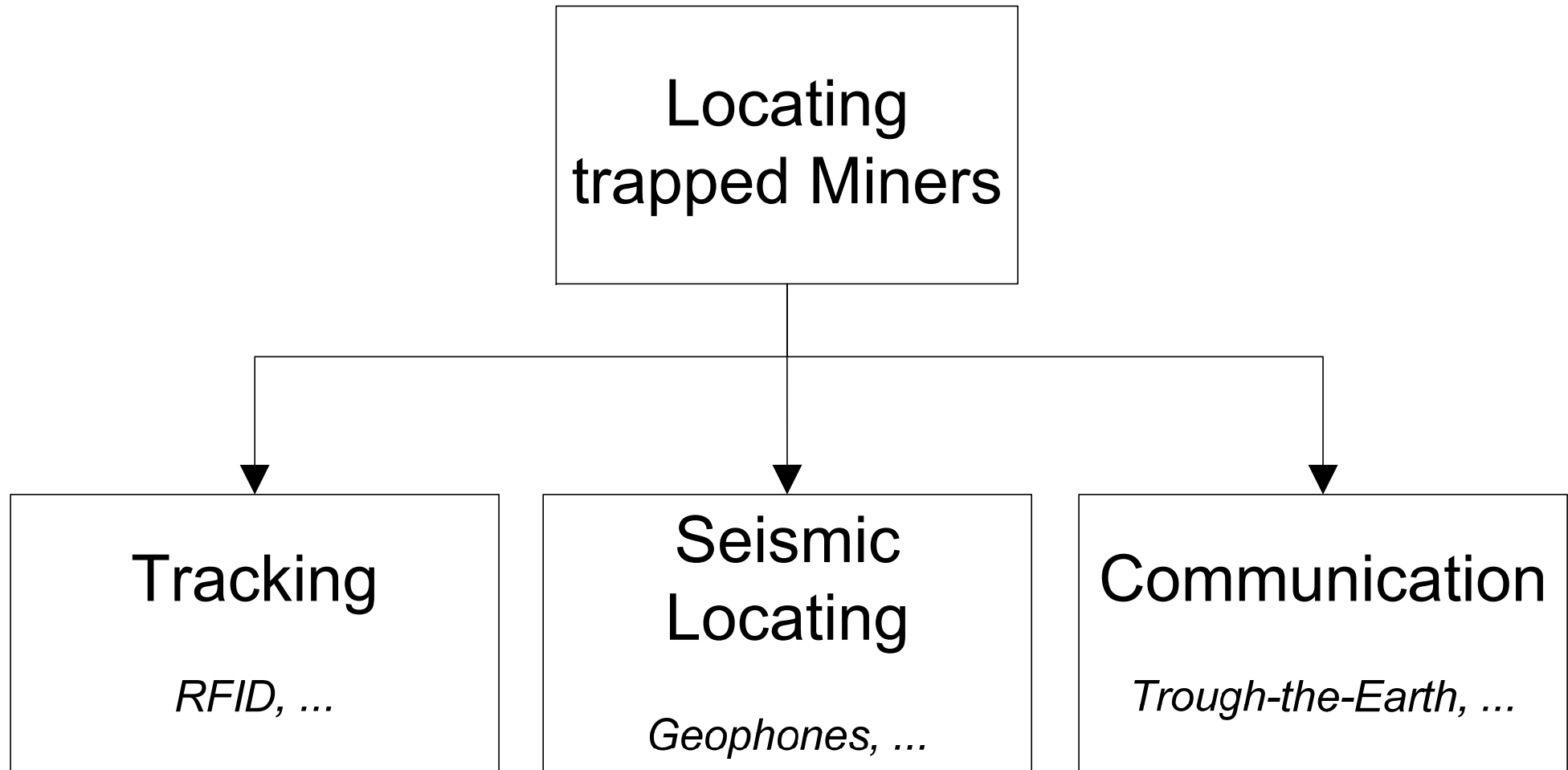
Here you can manage rescue-services in EMRP-Database.

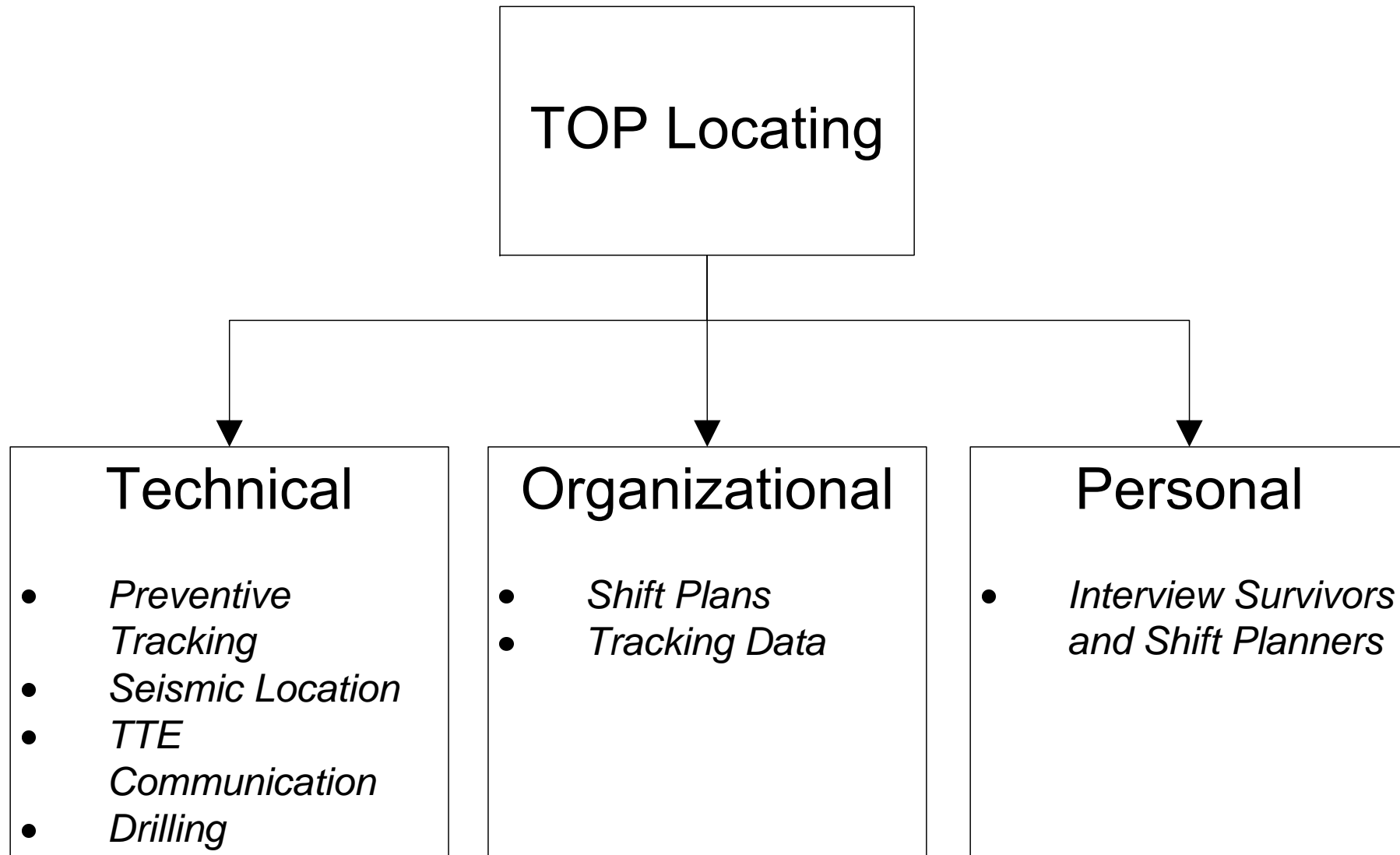
All rescue services in database

Rescue services in database

Name	Location	Operator	Related mine	Rescue equipment and details	Verified by
Hauptstelle Grubenrettungswesen	Berliner Strasse 2, D-38678 Clausthal-Zellerfeld	Hauptstelle Grubenrettungswesen		Show details	Institut für Bergbaukunde I
Hauptstelle Grubenrettungswesen	D-82383 Hohenpeissenberg	Hauptstelle Grubenrettungswesen		Show details	Institut für Bergbaukunde I
Hauptstelle Grubenrettungswesen	Friedenkenstrasse 62, D-04279 Leipzig	Hauptstelle Grubenrettungswesen		Show details	Institut für Bergbaukunde I
Hauptstelle Grubenrettungswesen	Wilhelmstrasse 98, D-44620 Herne	Hauptstelle Grubenrettungswesen		Show details	Institut für Bergbaukunde I







■ Rescue Drilling from Surface as the Worst-Case Scenario

■ 1st Step: Pilot Drill Hole

- Small diameter (< 10 cm) to locate, contact and supply the trapped Miners
- Life-critical drilling time, Transfer of Chile (2010; 700 m) to 2000 m: 49 Days

■ 2nd Step: Rescue Drill Hole

- Large Diameter (> 40 cm) for the actual Rescue of the trapped Miners
- Mission-defining drilling time, Transfer of Chile: another 97 Days

■ Great Depths

- Drilling deeper than 2000 m is technically feasible.
- Drilling is life-critical and should be top Priority during the Rescue Mission.
- Redundant and parallel Strategies are highly recommended.

■ 4-Month Design Study at Lulea University, Sweden

- ➔ Mobile, slim Chamber with Service Cart
- ➔ Hammocks and removable Seats

■ Synthesis of Isolation Studies

- ➔ Valuable Know-How in Space Flight, Antarctic Missions, ...
- ➔ Psychological Considerations
- ➔ Habitable Furniture
- ➔ Food and Medical Rations

■ Requirements in Mining

- ➔ Stability during regular Blasting
- ➔ Max. 4 Persons in Road-Heading



■ Calculated Demand

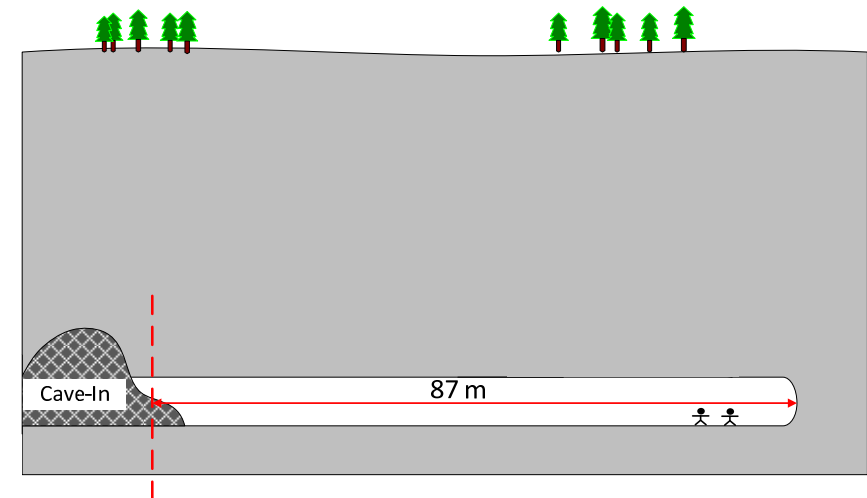
- ➔ High Stress, Low Motion: 0.75 m³ of Air per Person and Hour
- ➔ 4 Miners trapped for 30 Days: 2,160 m³ of Air in total

■ Ambient Air available

- ➔ Rockfall or Inundation Scenario: no hazardous Gases
- ➔ Typical Cross-Section of 5x5 m
- ➔ 87 m of open Drift would be sufficient.

■ Worse Case Scenario

- ➔ Insufficient Fresh Air
- ➔ 86,400 Liters of pure Oxygen needed
- ➔ 9x 50-Liter-Bottles of pure Oxygen @ 200 bar



■ Demand of Water

- 2 Liters per Miner and Day
- 240 Liters of Water in total

■ Alternative Storage

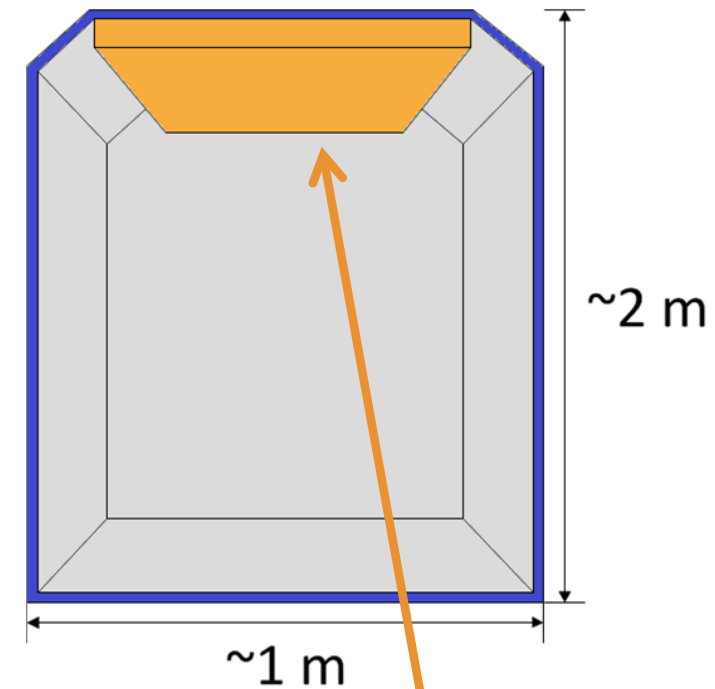
- e.g. between 2-Layer Walls
- 5 cm in a 1x2x3 m Chamber: 1,000 Liters

■ Demand of Food

- 1,800 kCal per Miner and Day → 216,000 kCal

■ Military Solution

- “First Strike Ration” (FSR™)
- Each FSR: 2,900 kCal, 1.1 kg, 3.1 Liters
- Demand: 75 FSR, 1,000 €, 2-Year Shelf-Life



■ Best Practice Guide

- Implementation of all prior Findings
- Preventive Measures and Emergency Technologies
- Preparedness by European Cooperation
- Implementation of Disaster Management Principles

■ Ph.D. Thesis

- Scenario Definition
- Database of Mine Rescue Missions and Statistical Evaluation
- Qualitative Case Study Research
- Transfer of Disaster Management Principles
- **Mine Rescue Management Concept**

Dipl.-Wirt.-Ing. Felix Lehnen

Thank you!

Lehnen@bbk1.rwth-aachen.de

www.bbk1.rwth-aachen.de

- Lehnen, F., Martens, P. N. & Rattmann, L. (2013): ***Evaluation of European Mine Rescue and its Need for Internationalization***, Aachen International Mining Symposia.
- Lehnen, F., Martens, P. N. & Rattmann, L. (2013): ***Challenges in Deep Mine Rescue within the European I²Mine Project***, SDIMI Conference, Milos, Greece.
- Lehnen, F. (2013): ***European I²Mine Research Efforts in Deep Mine Rescue***, IMRB Conference, Niagara Falls, Canada.
- Lehnen, F., Rattmann, L. & Martens, P. N. (2015): ***Mobile Rescue Chamber Re-Design to Support Miners Trapped Underground***, Aachen International Mining Symposia.



IMRB GERMANY 2015

